

Work Order ID 61382

Monday, August 23, 2010 10:00:58 AM



Page 1

Item ID: D2690-6

Accept



Setup Start



Revision ID:

Item Name: Lanyard Assembly

Stop



Start Date: 8/23/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 8/27/2010 Req'd Qty: 30.00



Customer:

Reference:

Approvals:

Process Plan: UNK

Date: 10/8/23

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2690

Rev B2

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2690 Identify as D2690-6

8/23/08/23 (25)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8/10/08/23

count
(25)

120

Identify as per dwg & Stock Location 20

0.00



Packaging

Memo

0.00

Packaging

10/8/23 sl (25)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 61382

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Item ID: D2690-6

Accept



Setup Start



Revision ID:

Stop



Item Name: Lanyard Assembly

Start Date: 8/23/2010 Start Qty: 30.00



Cust Item ID:

Required Date: 8/27/2010 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/24 JF

CZ10/8/24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

Monday, August 23, 2010 10:00:58 AM

Page 1

Work Order ID: 61382



Parent Item: D2690-6



Parent Item Name: Lanyard Assembly

Start Date: 8/23/2010

Required Date: 8/27/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP: C□C□03.04.04□Reformat; Incorporated D2690-X□KJ/RF□

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| CBL-1240 Cable | | Purchased | No | | | 110 | Each | 383.8965 | 1 | 30.25 | | 8/20/08/23 | |
| <div> <div>Location</div> <div>ST275</div> </div> <div> <div>Loc Qty</div> <div>383.896537</div> </div> <div> <div>Loc Code</div> <div></div> </div> | | | | | | | | | | | | | |
| | | | | | 113565 | | | 383.896537 | | | | | |
| CBL-460 Loop Sleeve | | Purchased | No | | | 100 | Each | 84.0000 | 2 | 25 | | 8/20/08/23 | |
| <div> <div>Location</div> <div>ST284</div> </div> <div> <div>Loc Qty</div> <div>56</div> </div> <div> <div>Loc Code</div> <div></div> </div> | | | | | | | | | | | | | |
| | | | | | 114622 | | | 56 | | | | | |
| | | | | | ST285 | | | 28 | | | | | |
| | | | | | 113002 | | | 28 | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

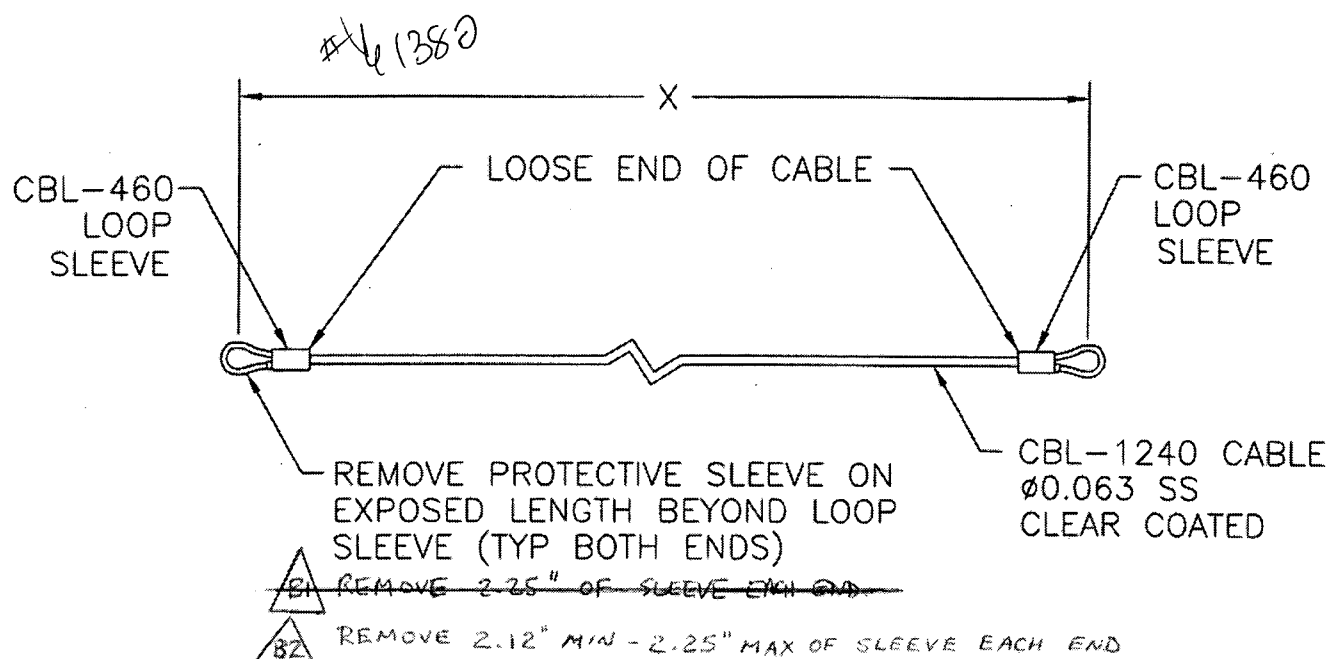
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| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|----------------------|-----------------------|--|------------------------|
| DESIGN <i>ME</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>ME</i> | APPROVED <i>BW</i> | DRAWING NO. D2690 | REV. B SHEET 1 OF 1 |
| DATE 97.10.02 | | TITLE LANYARD ASSEMBLY | SCALE NTS |
| A | 97.07.03 | NEW ISSUE | |
| B | 97.10.02 | REVISED NOTE FOR ADDITIONAL LENGTH | |
| B1 | 01.08.20 | ADD NOTE TO REMOVE 2.25" OF SLEEVE | |
| B2 | 04.06.24 | ADDED TOLERANCE | |

RELEASED
971003 KE
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's